

8

Screw Covers & Pocket Covers

- Using the 4 screw covers see figure(_K_) snap into 4 cavity of meeting rails
- Install 2 Pocket covers, 1 for outside and 1 for inside, are snapped into Jamb pockets that are not receiving panels.

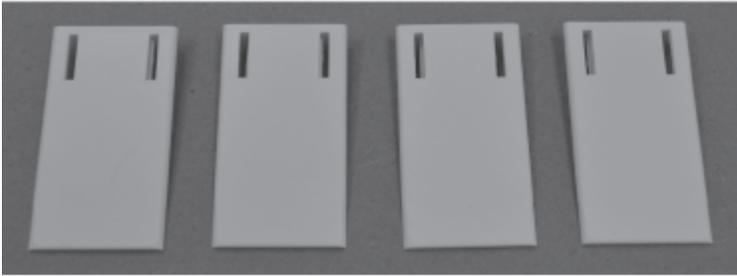


Figure K

9

Screen Installation

- Lift and tilt Screen into screen pocket and position onto screen roller track. Adjust rollers if necessary.
- Install screen keeper into pocket of jam and adjust if necessary



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CAPRI 2.0 Installation Instructions

1

Frame Assembly

1. If you have purchased a factory assembled Patio Door proceed directly to section 3 titled "Frame Assembly".
For Doors that have been purchased "knocked down" (KD) follow these instructions.
 - a. Lay the Sill (bottom), Header (top) and Jamb (sides) on the ground with the interior side facing down.
 - b. Determine which side the door will open from and which of the Jamb pockets will receive the corresponding sliding and fixed panels. Once this is determined remove the weather stripping from the pockets that do not receive panels. This will allow you to install the pocket covers.
 - c. Install 4(four) #8 x 2 1/2" screws (found in your hardware bag) into the pilot holes at each frame corner. Ensure that you tighten the screws enough to fully compress the foam gaskets at each corner.

2

Installing the Fixed Panel Support

- a. Apply a bead of silicone based sealant into the groove that you will find on the sill directly behind the aluminum screen track. Be sure to apply the sealant only to the side that will accept the fixed panel support (FPS).
- b. Slide the FPS tightly against the jamb and make sure that the grooves on the FPS line up with the legs on the jamb.
- c. Install 2(two) #8 x 1" screws 4 to 6 inches from either end of the FPS and ensure that you do not over tighten the screws.
- d. Insert the FPS End Cap (shown in Figure A) into the exposed end of the FPS.
- e. Apply FPS Dust Plug (Fig. B) in front of the FPS where the doors will interlock and ensure that the plastic fin on the dust plug sits perpendicular to the door.

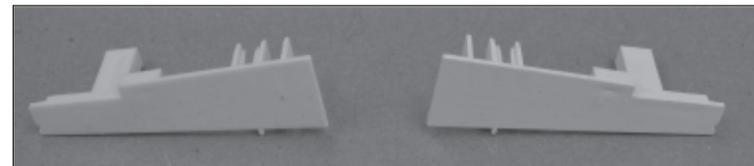


Figure A



Figure B

3 Frame Installation

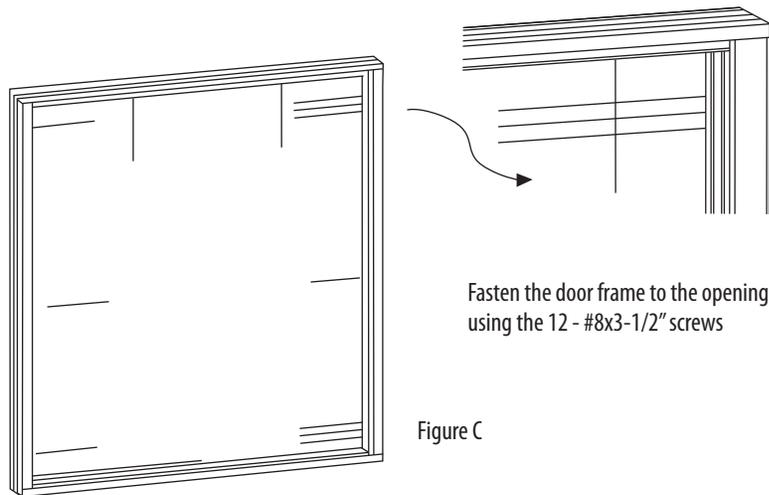


Figure C

4 Fixed Panel Installation

- Install female EASY CLIPS (fig. D.) into the pre drilled holes, one at the top and one at the bottom of the jamb, on the fixed side of the jamb. (If you have ordered your doors with predetermined handing your Easy Clips will already be installed).
- Position your fixed panel with the male Easy Clips (fig E) , already installed on the panel, facing the jamb on to the FPS while lifting into the corresponding pocket in the header.
- (Suctions cups are strongly recommended) Slide fixed panel about 1" from the jamb and engage the fixed panel lifting the fixed panel up and in onto the female Easy Clip and pull down. Your fixed panel is now installed. Should the fixed panel not engage properly, lift and remove the fixed panel and repeat step 4c.

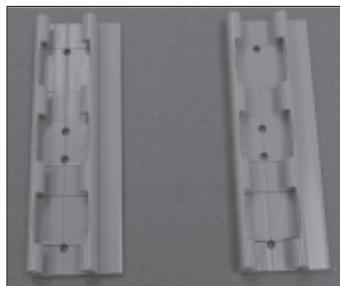
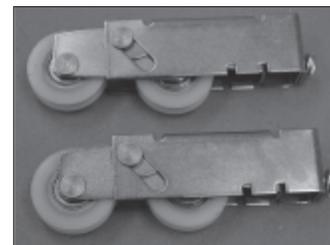


Figure D



Figure E

5 Moving Panel Installation



- Install 2 Rollers (figure __F__) into the pre-drilled holes on bottom rail
- Lift panel into header pocket and lower onto roller track
- Adjust wheels if necessary to square up panel

6 Hardware Installation

- Insert Mortise into routed cavity and secure using screws supplied in Hardware kit.
- Insert toggle lever and Fasten Handle (Use hand screwdriver ****DO NOT OVER TORQUE****)
- Fasten the keeper onto the Jamb using screws supplied in Hardware Kit

7 Bumpers & Weatherstripping

- Install bumpers. 1 in the Head pocket and 1 in the Sill Pocket. See figure(__G__)
- Install ANTI LIFT into Header pocket, using 2 #8x1", where Meeting rails meet so that half is visible from Outside and half visible inside. (see figure __H__)
- Install Screen Dust plug. Peel and stick to sill (see figure __I__)
- Install Side Jamb Dust Plug. Peel & stick to side Jamb wher roller track and jamb meet. (see figure(__J__))



Figure G



Figure H

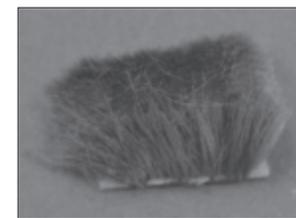


Figure I

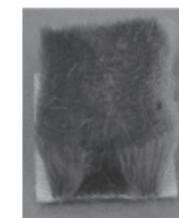


Figure J