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## CAPRI 3.0 Installation Instructions

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### 1 Frame Assembly

If you purchased an assembled door please go to directly to section 2 **Frame Installation**.

For doors that have been purchased "knocked down" (KD) follow these instructions.

- a. Lay the sill (bottom), Header (Top), and Jamb (sides) on the ground with Interior side facing down.
- b. Determine which side the door will open from and which of the jamb pockets will receive the corresponding sliding and fixed panels. Once this is determined remove the weather stripping from the pockets that do not receive panels. (you can discard as you no longer require). This will allow you to install the pocket covers.
- c. Install 5 (five) #8 x 2½" screws (found in your hardware bag) into the pilot holes at each frame corner. Ensure that you tighten the screws enough to fully compress the foam gasket at each corner.

### 2 Frame Installation

- a. Fasten the door frame to the opening using 8 - #8 x 3½" screws. 3 screws on each side Jamb and 2 screws in the Header. (Using wood shims helps with squaring up the frame)
- b. Ensure the door frame is square before installing panels.

**IF YOU HAVE PURCHASED A FACTORY ASSEMBLED DOOR, IT IS NECESSARY TO READJUST THE ROLLERS ON BOTH THE SCREEN AND THE SLIDING PANEL AFTER INSTALLATION IN ORDER TO INSURE SMOOTH AND EASY OPERATION. IT MIGHT ALSO BE NECESSARY TO ADJUST THE LOCK TO ENSURE IT WORKS PROPERLY.**

### 3 Installing the Fixed Panel Support

The Fixed Panel Support (FPS) is the piece that the fixed panel will rest on. See **Fig. 1**.

- a. Apply a bead of silicone based sealant into the groove that you will find on the sill directly behind the aluminum screen track. Be sure to apply the sealant only to the side that will accept the FPS.
- b. Slide the FPS tightly against the jamb and make sure that the grooves on the FPS line up with the groove on the sill.
- c. Install 2 (two) #8 x 1¼" screws 4 to six inches from either end of the FPS and ensure you do NOT over tighten screws.



Figure 1

## 4 Fixed Panel Installation

(SUCTION CUPS ARE REQUIRED)

- Fixed panels are installed with panel & jamb clips. **Fig. 2 and 3.**
- Position your Fixed panel with the panel clips facing the jamb on to the FPS while lifting into the corresponding pocket in the Header.
- Slide fixed panel about 1 inch from the jamb. Using the Suction cup, raise the panel up and then over to jamb and back down to engage panel clips onto Jamb clips. Your Fixed panel is now installed. Should the fixed panel not engage properly, lift and remove the fixed panel and repeat step 4c.
- Install Fixed Panel Anti Lift at the top of fixed panel at Jamb on inside of house. **Fig. 4.**
- Insert FPS end Cap w/ weatherstrip fasten with #8 $\frac{3}{4}$ ". **Fig. 5.**



Figure 2



Figure 3



Figure 4



Figure 5

## 5 Moving Panel Installation



Figure 6

- Install 2 Rollers (**Fig. 6**) into pre-drilled holes on bottom rail.
- Lift panel into the Header pocket and lower onto roller track.
- Rollers have an adjustable screw. Adjust rollers if necessary to square up panel.

## 6 Hardware Installation

- Insert Mortise into Routed cavity and secure using screws using screws supplied in Hardware kit.
- Insert toggle lever and fasten handles (Use hand Screwdriver) \*DO NOT OVER TORQUE\*
- Fasten the keeper onto the jamb using screws supplied in Hardware kit.

## 7 Bumpers & Weatherstripping

- Install bumpers 1 in the Head pocket and 1 in the Sill pocket. **Fig. 7.**
- Install ANTI LIFT into the header pocket using #8 -1", where meeting rails meet so half is visible from outside and half visible form inside. **Fig. 8.**



Figure 7



Figure 8

## 8 Screw Covers & Pocket Covers

- Using the 3 screw covers (**Fig. 9**) snap 2 into cavity of moving meeting rail at top & bottom. Snap remaining screw cover at top of fixed panel meeting rail.
- Install 2 Pocket covers, 1 outside and 1 inside by snapping them into the jamb pockets that are not receiving panels.



Figure 9

## 9 Screen Installation

- Lift and tilt Screen into screen pocket and position onto screen roller track. (adjust rollers if necessary).
- Install screen keeper into pocket of jamb and adjust if necessary.